

# ***Mould / Tooling Solution OEM/ODM***

- Professional experience in One stop solution on tooling & Mould production.
- Satisfy the precision mold requirement in wide range industry.
- We can do from mold design to manufacturing.



# Brief Introduction of Mould Developing Ability

Longwell is capable of designing ,developing and making moulds for plastic blades & Impellers with highly advanced mold Making equipment: Machining Center LSWEDM(slow-feeding NC wire-cut machine) ,EDM(electrical discharge machine),Carving machine,Lathe,Precision Grinder ,Drilling Machine ,etc.

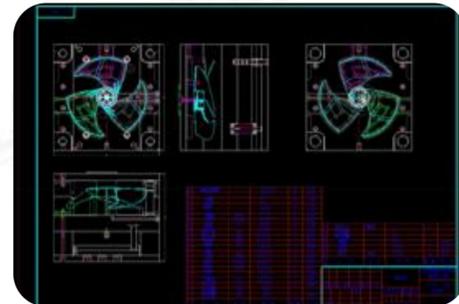
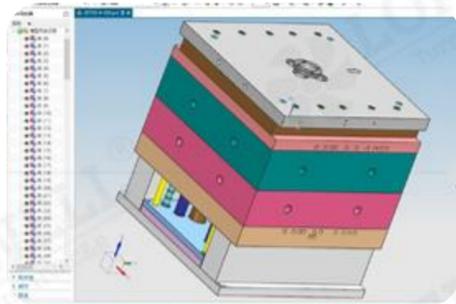
And Longwell has gathered a large number of professional mold engineers :senior mold design engineer, senior air conditioning blade development engineer ,etc.

And Longwell team use the most advanced mold design software in the industry : such as UG,Auto\_CAD,CFD ,etc.

Our direct or indirect strategic partners include Daikin,Gree,Midea ,AUX,Hisense ,LG ,etc.



# Mold Manufacturing Process



**1** Product samples or 3D design drawings

**2** Mould design

**3** Material Preparation

**4** CNC machining



**9** Mold (product) packaging and delivery

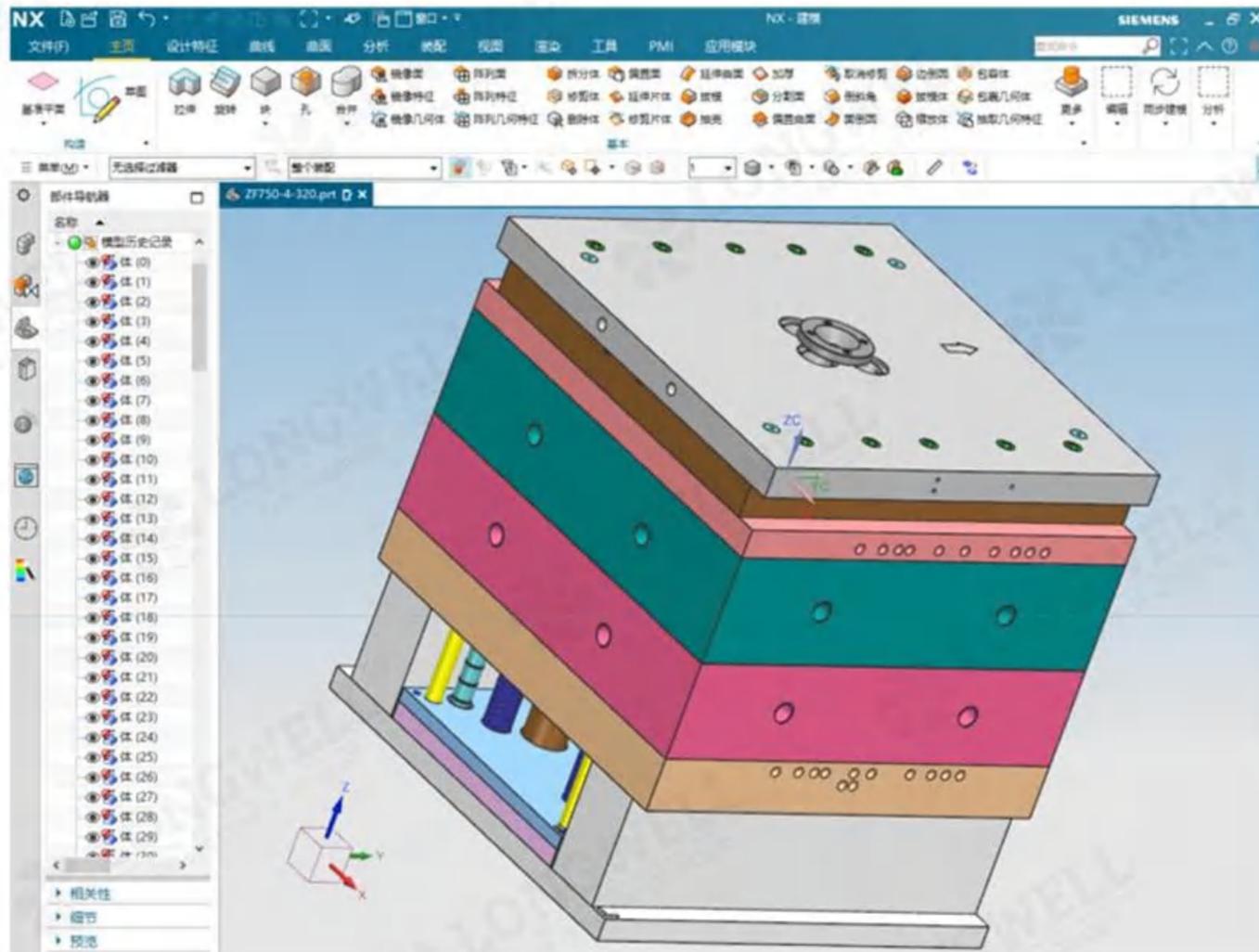
**8** Mass Production

**7** Sample Inspection

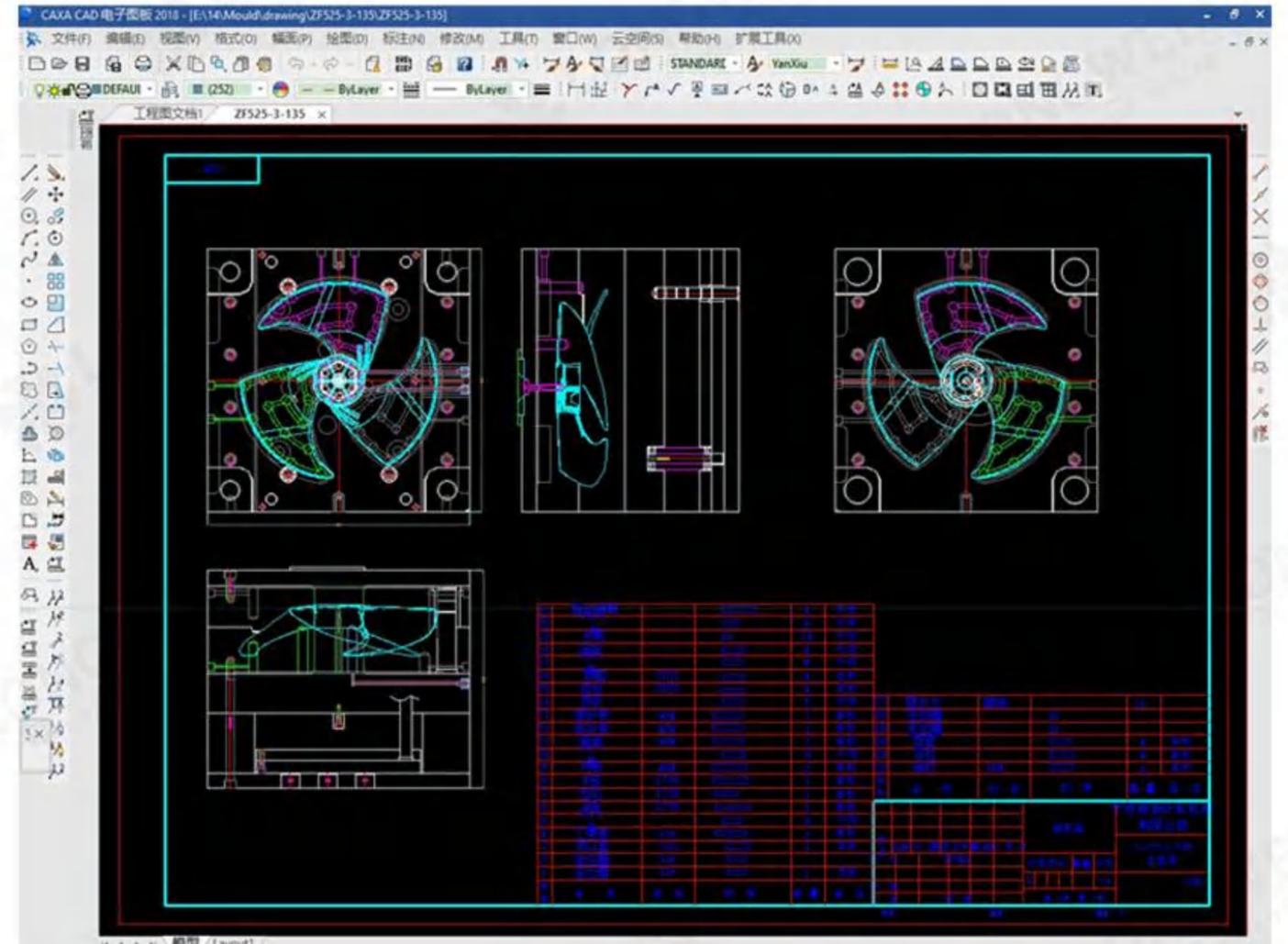
**6** Mold Trail

**5** EDM Machining

# Mold Design Tools



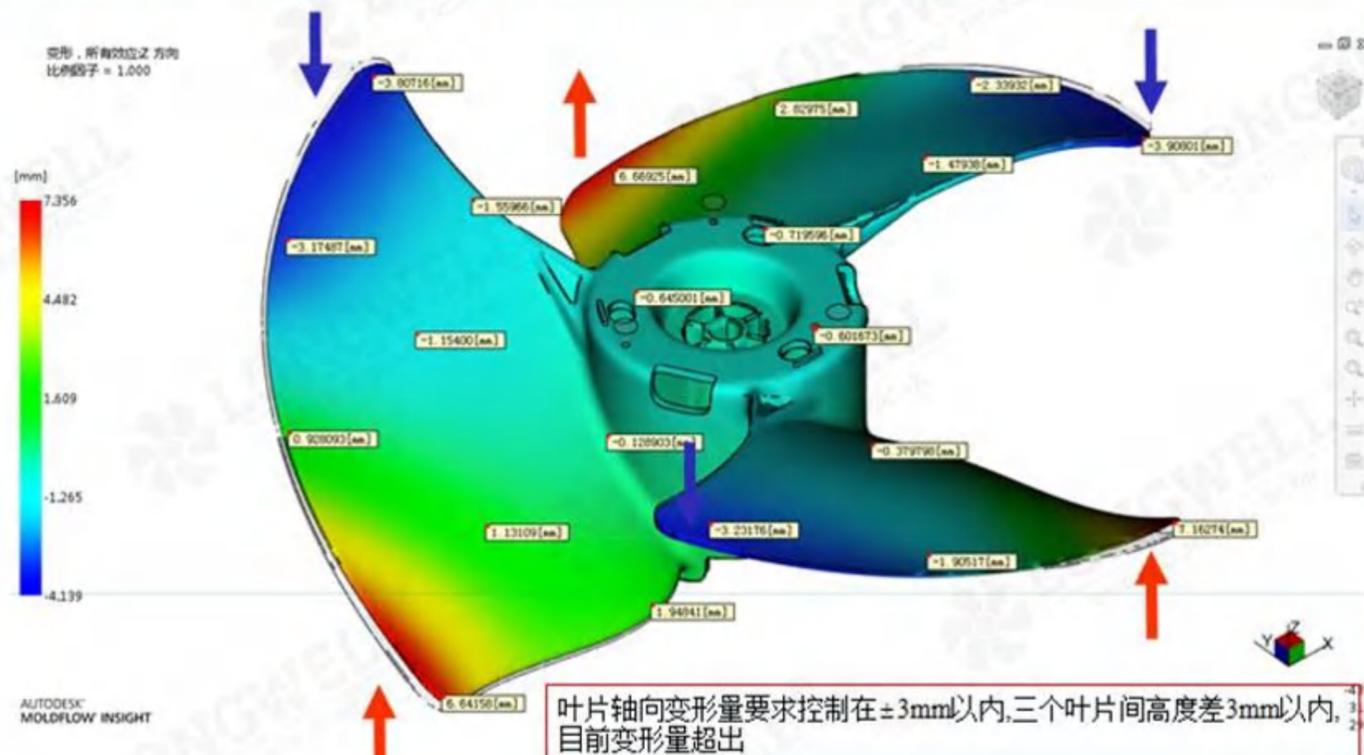
3D Design: UG



2D Design: CAD

# Mold Design Tools

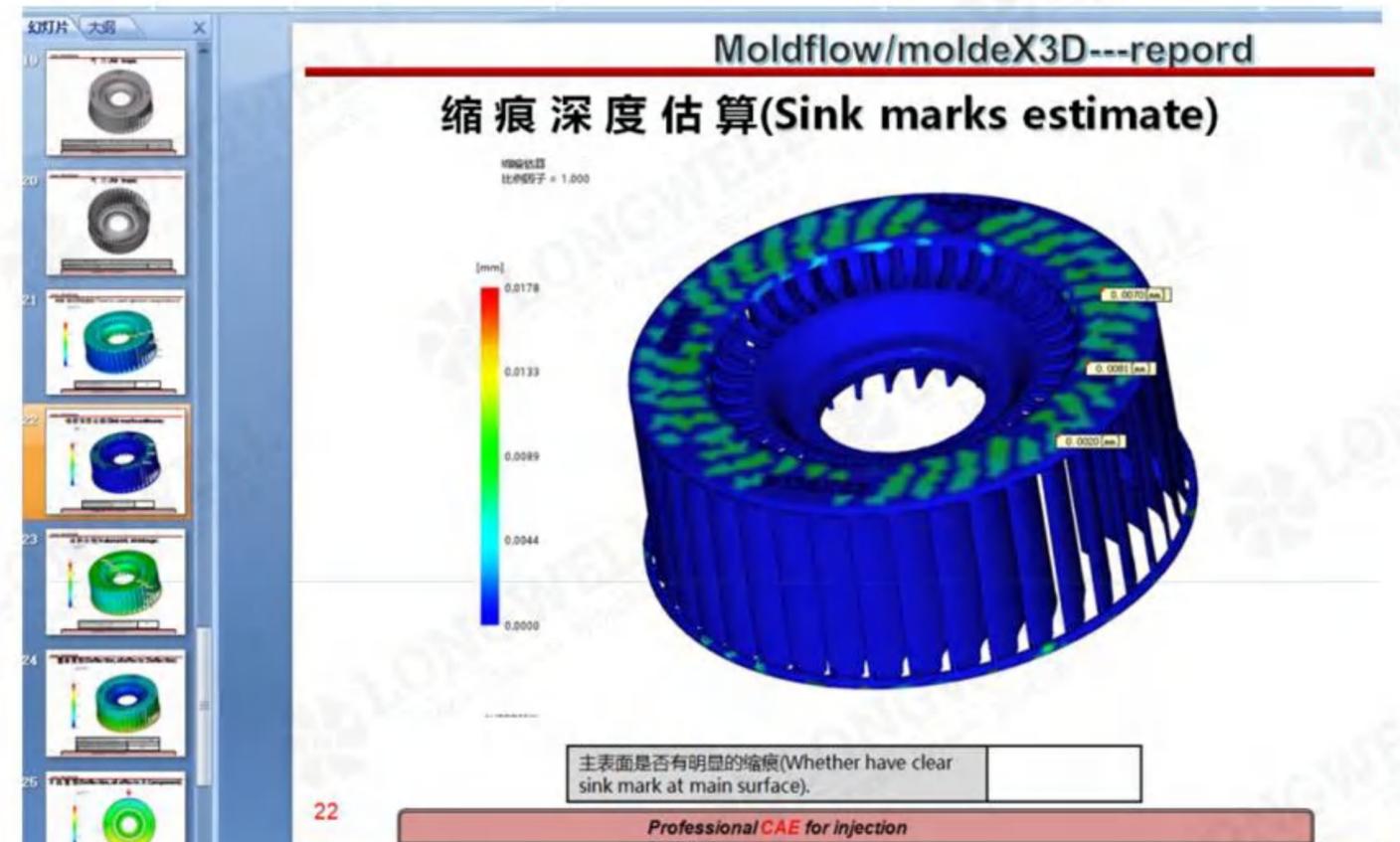
变形,所有效应:Z方向 Deflection, all effects:Z Component



叶片轴向变形量要求控制在±3mm以内,三个叶片间高度差3mm以内,目前变形量超出

Z (叠加) 方向翘曲变形	11.495mm	比例因子	1
变形说明	此结果反映Z方向的翘曲变形,图中数值为此测量点相对原始位置在Z方向上的偏移量,此产品在Z方向上有大量翘曲,可否通过装配矫正。		

Mouldflow



Mouldflow

# Mould Processing Equipment



LSWEDM



MSWEDM



EDM(electrical discharge machine)



High Speed Milling Machine



High Speed Milling Machine



CNC Lathe

# Injection Molding Equipment



# Mould and Product Testing Equipment



Three Coordinate Measuring Machine

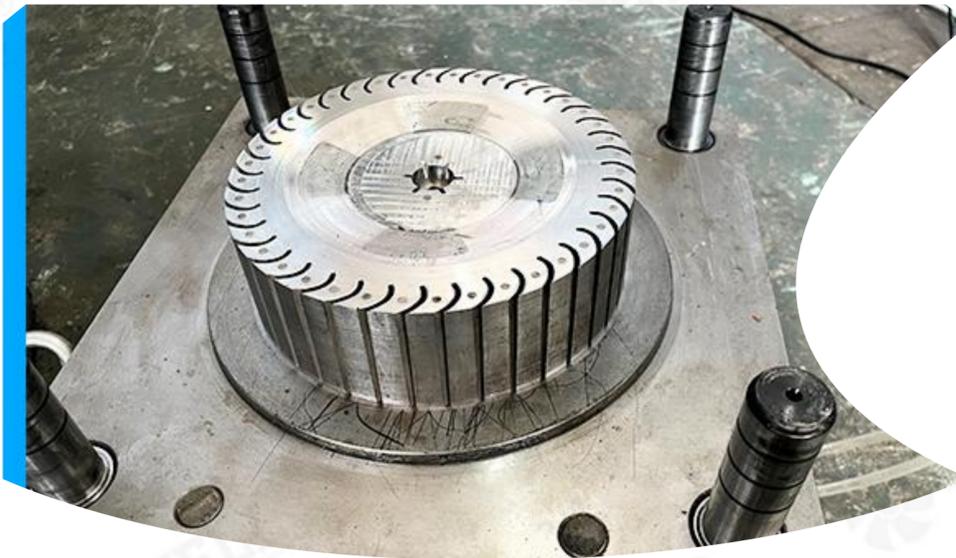
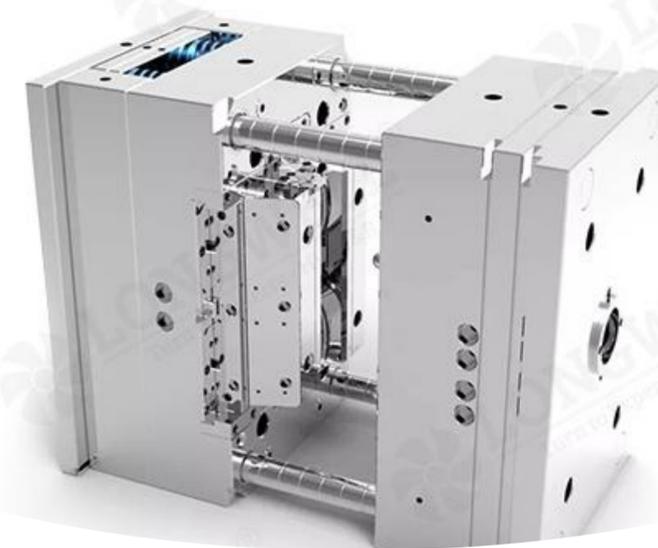
Two Dimensional Mapping Instrument

3D Scanner

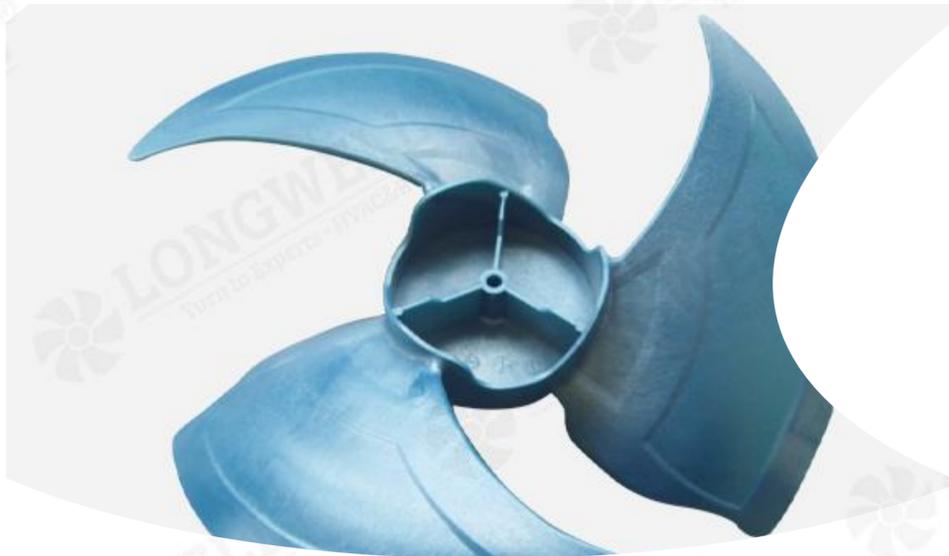
# Mold Display



# Mold Display



# Injection Molded Product



# Injection Molded Product

